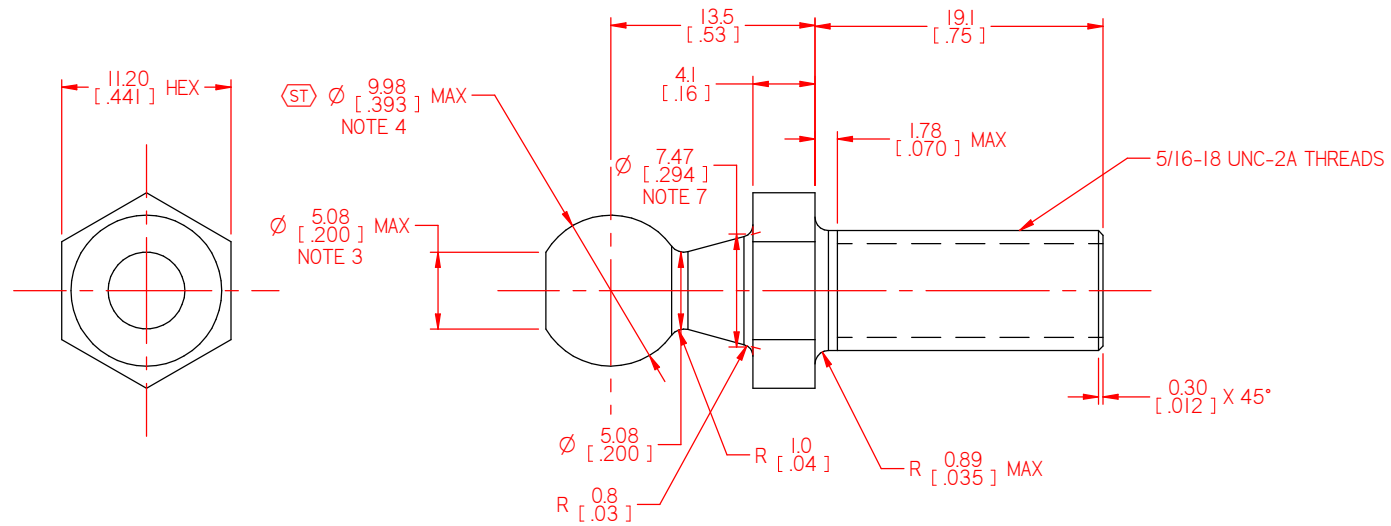


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	UPDATED TO SHOW MORE DETAIL	10/24/22	XX/XX/XX



- NOTES:
- 1) MATERIAL: Q215 STEEL.
 - 2) FINISH: ZINC PLATE 0.0038 [00015] THICK MINIMUM.
 - 3) DIAMETER FLAT IS PERMISSIBLE.
 - 4) SPHERICAL DIAMETER TO BE 9.88 [389] MINIMUM BEFORE FINISH.
 - 5) DIMENSIONAL LIMITS APPLY AFTER FINISH.
 - 6) FEATURES IDENTIFIED AS STATISTICALLY TOLERANCED (ST) SHALL BE PRODUCED WITH STATISTICAL PROCESS CONTROLS.
 - 7) THEORETICAL SHARP CORNERS.

NORMONT	NAME		DATE
	DRAWN	K. GERALD	10/24/22
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	DWG NO	NBS01-02	REV 1
	TITLE	Ball Stud	
REMOVE ALL BURRS & BREAK ALL SHARP EDGES	TOLERANCES		THIRD ANGLE PROJECTION
	X.X	±0.25	
ALL DIMENSIONS ARE DUAL UNLESS OTHERWISE SPECIFIED	X.XX	±0.13	SHEET 1 OF 1
	X.XXX	±	
	ANGLES	±3.0°	SCALE 4:1
	HOLES	±0.005	SIZE C