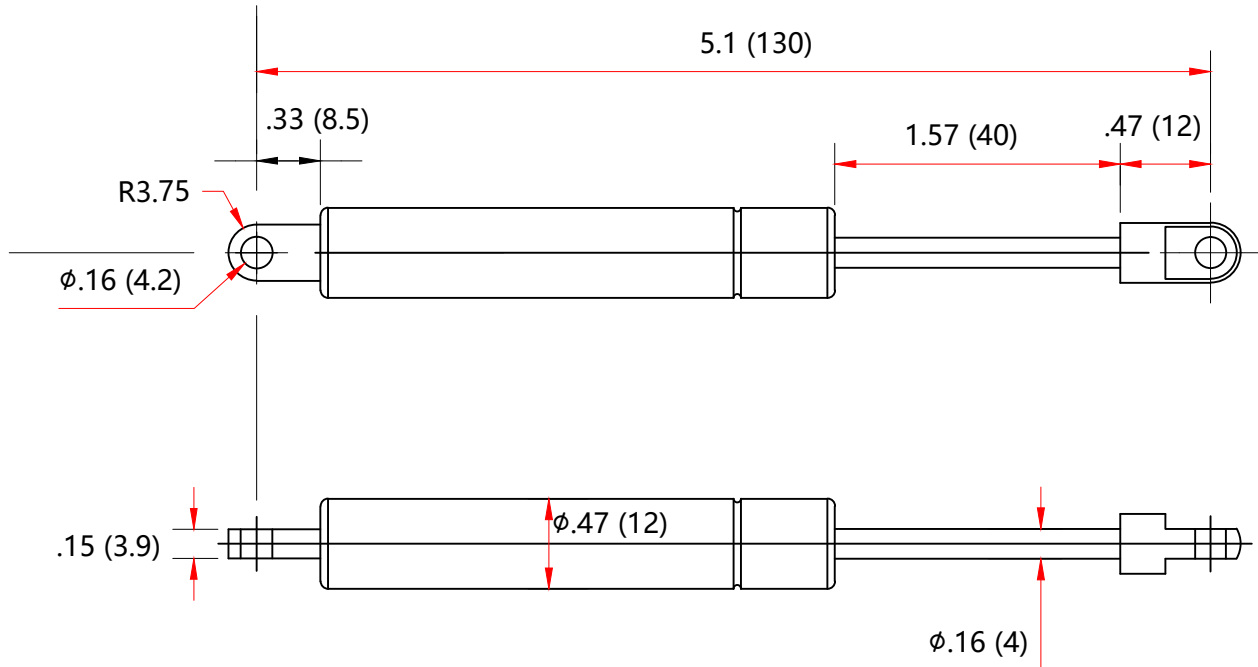


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



- NOTES
- 1 . MATERIAL : CYLINDER - HEAVY GAUGE STEEL, BLACK PAINTING, ROD - HARDENED STEEL BLACK NITRIDE
 - 2 . FORCE: 15LBS/ 67N
 - 3 . Dimensions assuming end connectors are fully screwed into place
 - 4 . Drawing lengths (not dimensioned) of cylinder and rod bodies are not to scale
 - 5 . Label to include part number, date code, and warning message. Label not to be remove
 - 6 . Label to include part number, date code, and warning message. Label not to be remove
 - 7 . Gas Spring not to be modified, or changed from manufactured, original, product
 - 8 . Gas Spring is suggested to be mounted shaft down (rod down) for maximum performance
 - 9 . Connectors to be lined up per drawing. 5 degree division permitted
 - 10 . Gas Springs will be individually packed in sealed clear plastic bags, to avoid damage, dust, or other foreign material - objects
 - 11 . Gas Spring to be assembled per the drawing with end fittings assembled / fastened
 - 12 . Gas Springs are not to be opened
 - 13 . Inside of each end fitting to be greased

NORMONT	DRAWN	NAME	DATE
	CHECKED	Faith	1/20/23
	DWG NO	REV	
	NSM510A15E	0	
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	Gas Spring		
	TOLERANCES	SCALE	
	X.X ± 0.060 X.XX ± 0.030 X.XXX ± 0.015 ANGLES $\pm FE$ HOLES ± 0.005	N.T.S.	
REMOVE ALL BURRS & BREAK ALL SHARP EDGES	ALL DIMENSIONS ARE IN inch <small>UNLESS OTHERWISE SPECIFIED</small>	SHEET 1 OF 1	SIZE B