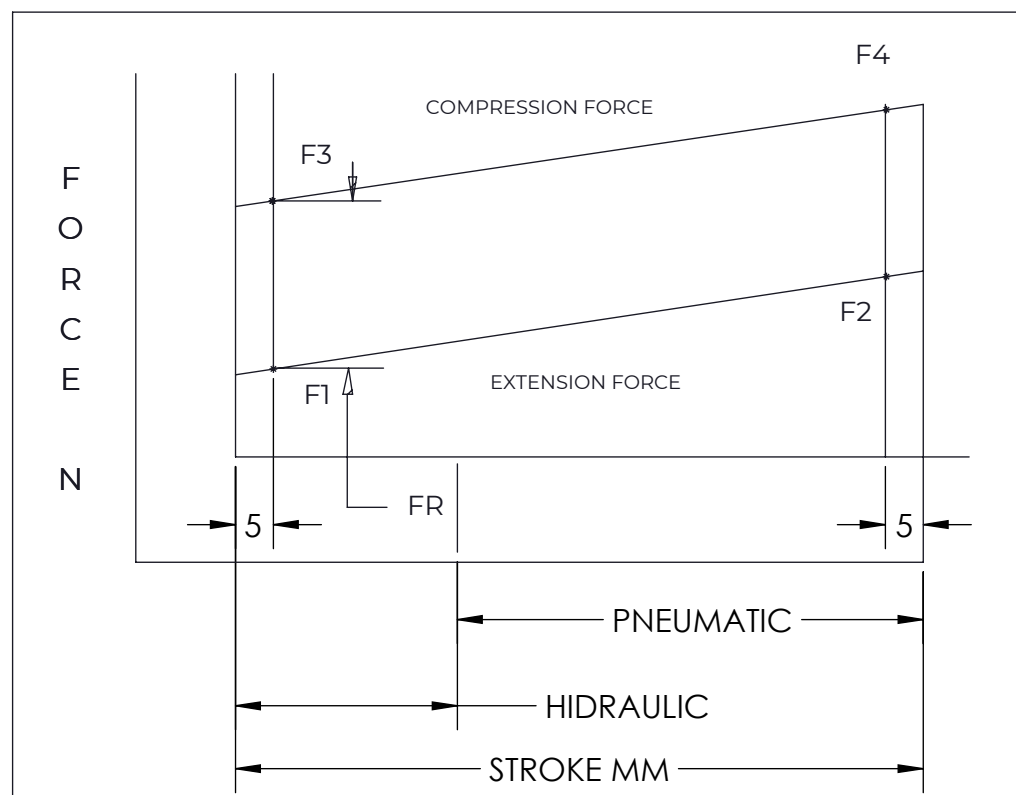
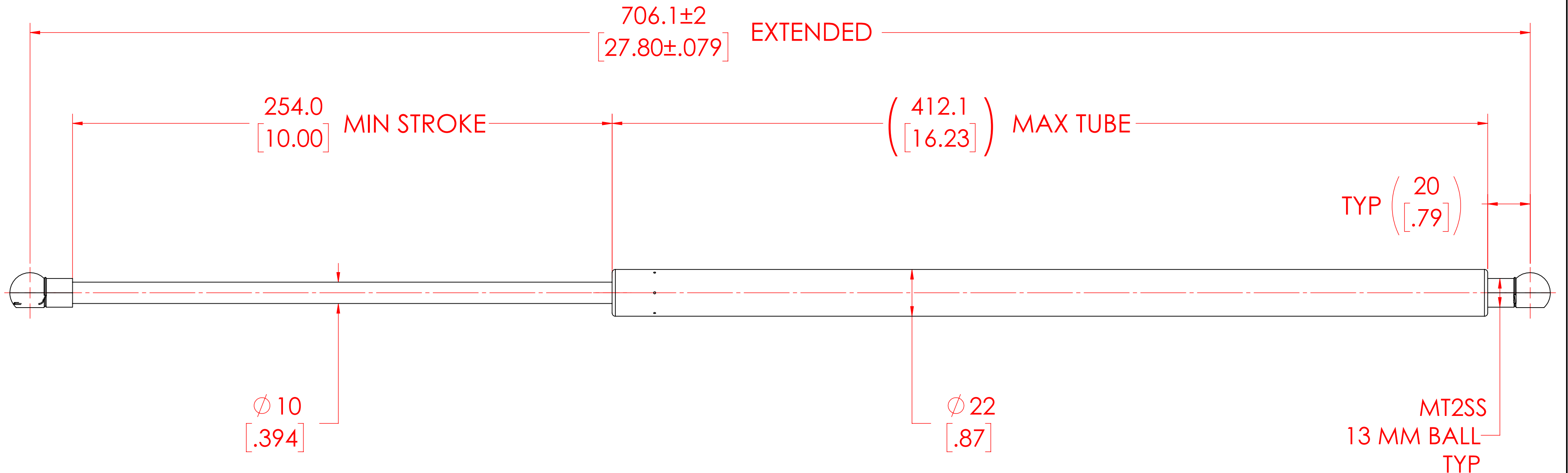


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FORCES (STATICALLY MEASURED)	
F1	F2
100 LBS (445 N) +10% -5%	-

NOTES:

- 1) MATERIAL: CYLINDER - STAINLESS STEEL 316, NO PAINT / ROD - STAINLESS STEEL 316.
- 2) OPERATING TEMPERATURE: -40°C TO +80°C.
- 3) STANDARD PART IDENTIFICATION TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE.
- 4) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
- 5) END FITTINGS TO BE ORIENTED AS SHOWN $\pm 5^\circ$.
- 6) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
- 7) GAS SPRING TO BE ASSEMBLED WITH END FITTINGS COMPLETELY FASTENED.
- 8) GREASE TO BE INCLUDED INSIDE THE BALL SOCKET OF THE END FITTINGS.

NORMONT		NAME	DATE
		DMA	05/06/2024
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		TITLE	STAINLESS STEEL GAS SPRING
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES	ALL DIMENSIONS ARE DUAL UNLESS OTHERWISE SPECIFIED	TOLERANCES	
		XX	± 0.060
		X.XX	± 0.030
		X.XXX	± 0.010
		ANGLES	$\pm 1^\circ$
HOLES	± 0.005	THIRD ANGLE PROJECTION	SCALE
		SHEET 1 OF 1	NTS
			SIZE
			C