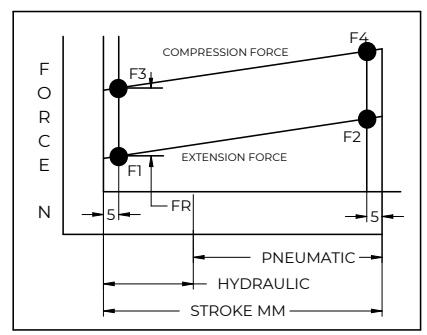
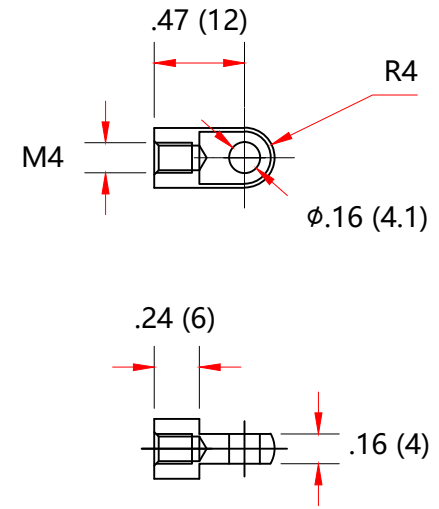
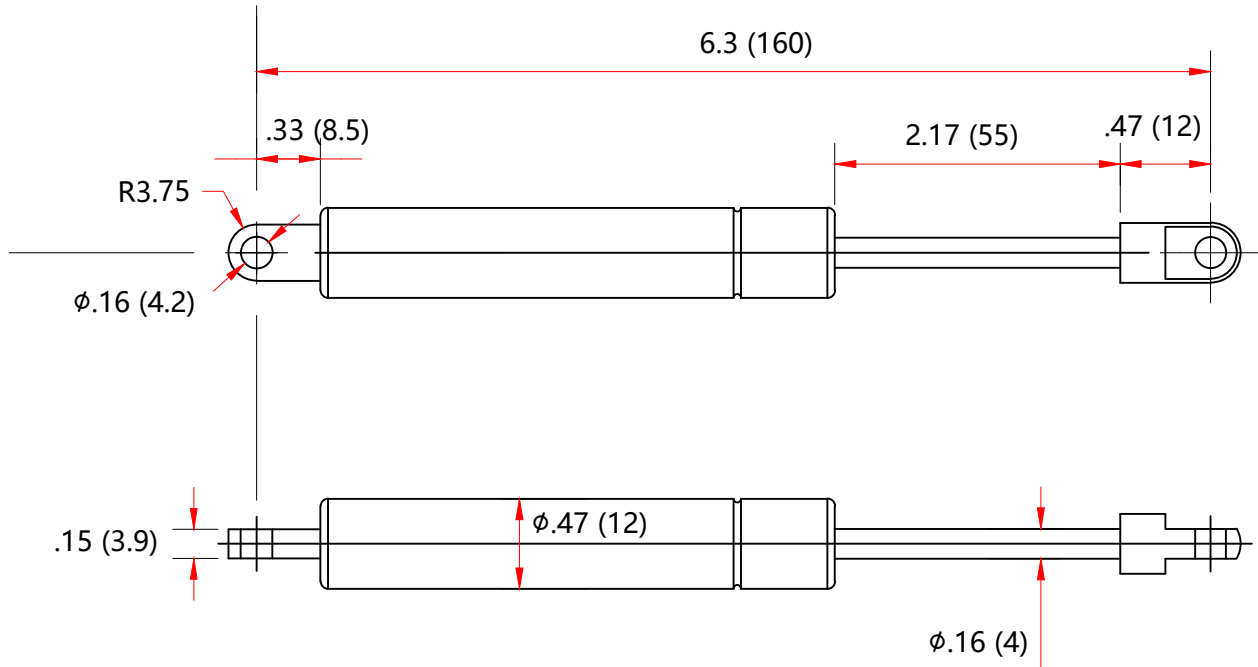


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FORCES (STATICALLY MEASURED)	
F1	(F2)
25 LBS (111 N) +10%	-5%

- NOTES:**
- 1) MATERIAL: CYLINDER - STAINLESS STEEL 316. ROD - STAINLESS STEEL 316.
  - 2) DIMENSIONS ASSUMING END CONNECTORS ARE FULLY SCREWED INTO PLACE.
  - 3) DRAWING LENGTHS (NOT DIMENSIONED) OF CYLINDER AND ROD BODIES ARE NOT TO SCALE.
  - 4) OPERATING TEMPERATURE: -30°C TO +80°C.
  - 5) STANDARD LABEL TO INCLUDE PART NUMBER, DATE CODE AND WARNING MESSAGE. LABEL NOT TO BE REMOVED.
  - 6) GAS SPRING NOT TO BE CHANGED OR MODIFIED FROM ITS ORIGINAL MANUFACTURED INTENT.
  - 7) GAS SPRING IS SUGGESTED TO BE MOUNTED SHAFT DOWN (ROD DOWN) FOR MAXIMUM PERFORMANCE.
  - 8) CONNECTORS TO BE ORIENTED AS SHOWN ±5°.
  - 9) GAS SPRINGS WILL BE SEALED IN CLEAR PLASTIC BAGS TO AVOID DAMAGE, DUST, OR OTHER FOREIGN OBJECTS.
  - 10) GAS SPRINGS TO BE ASSEMBLED WITH END FITINGS COMPLETELY FASTENED.
  - 11) GAS SPRINGS ARE NOT TO BE OPENED.

<b>NORMONT</b>	DRAWN	NAME	DATE
	CHECKED	CSH	06/29/2023
	DWG NO	NSSM630A25E	REV 0
	TITLE <b>Gas Spring</b>		
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	X.X	±0.060	
	X.XX	±0.030	
	X.XXX	±0.015	SCALE N.T.S.
REMOVE ALL BURRS & BREAK ALL SHARP EDGES	ALL DIMENSIONS ARE IN <b>inch</b> UNLESS OTHERWISE SPECIFIED		
		ANGLES ±1.0°	SIZE <b>B</b>
		HOLES ±0.005	SHEET 1 OF 1